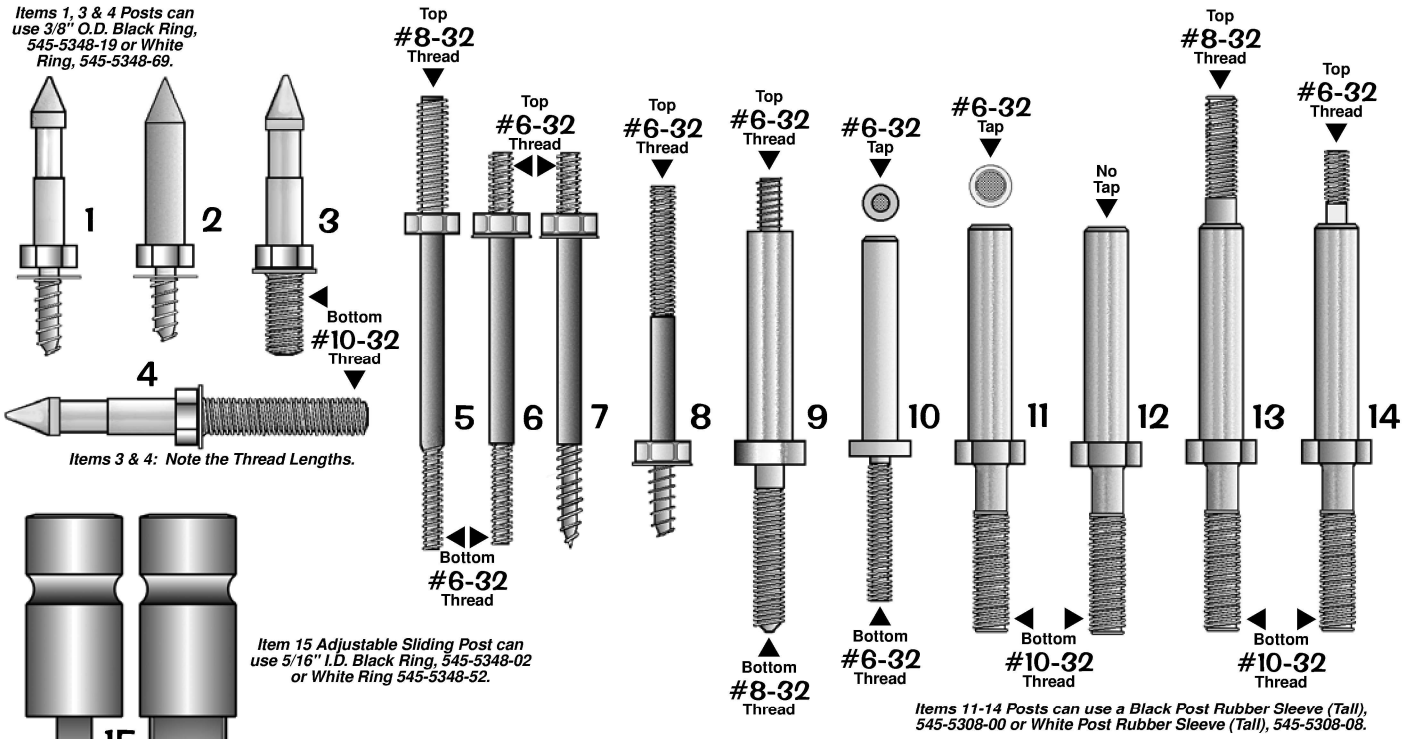
Playfield - Metal Posts (Screws) & Nuts (Actual Size) †

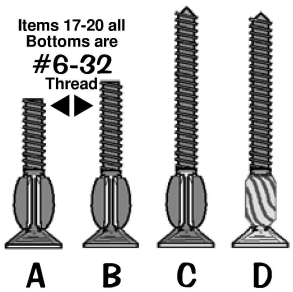


Items A & B are typically used with Hex Spacers above the Playfield.

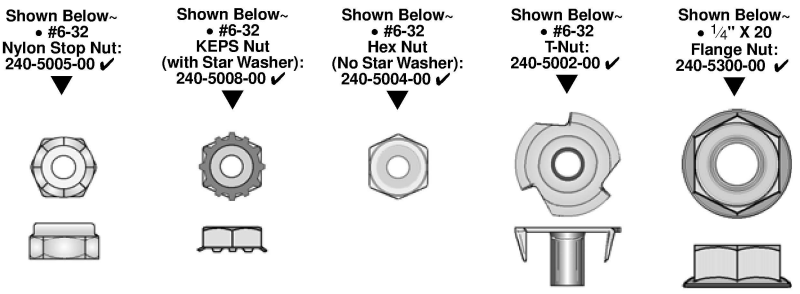
Item C is typically used with the bottom Cabinet Speaker (used with #6-32 Nylon Stop Nut, 240-5005-00).

Item D is typically used to secure "Item 15 (515-5939-00) in Bumper Bottom Assembly, 515-6459-04".

Note: The "Fins" keep the screw from turning inside the wood hole.



Nut Note: All nuts shown with a " " are used in this game. The quantities (not specified) vary. The remaining Items listed are not used in this game and are noted for reference only (used in prior games).



Shown Below~ • #6-32 Nylon Stop Nut: 240-5005-00 ✔

Top & Side Views

Nylon Stop Nuts *Not Shown:*

- #6-32 (w/ 1/4" Hex Body): 240-5010-00
- #8-32: 240-5102-00 ✔
- #10-32: 240-5203-00 ✔
- #10-24: 240-5206-00 ✔
- #4-40: 240-5303-00
- #4-40 (18/8 Stainless): 240-5303-01
- 5/16"-18: 240-5316-00

Shown Below~ • #6-32 KEPS Nut (with Star Washer): 240-5008-00 ✔

Bottom & Side Views

KEPS Nuts *Not Shown:*

- #6-32 (w/ 1/4" Hex Body): 240-5011-00
- #8-32: 240-5104-00 ✔
- #10-32: 240-5208-00 ✔
- #10-24: 240-5207-00 ✔
- #4-40: 240-5318-00

Shown Below~ • #6-32 Hex Nut (No Star Washer): 240-5004-00 ✔

Top View

Hex Nuts *Not Shown:*

- #8-32: 240-5103-00 ✔
- #10-32: 240-5201-00
- #10-24: 240-5202-00 ✔
- #10-32 X 3/8": 240-5209-00
- 3/4-16: 240-5315-00 ✔
- #2-56: 240-5301-00 ✔
- 7/8"-14: 240-5317-00

Shown Below~ • #6-32 T-Nut: 240-5002-00 ✔

Bottom & Side Views

T-Nuts *Not Shown:*

- #6-32 (w/Side Cut Off): 240-5002-01
- #8-32: 240-5101-00 ✔
- #10-32 (Black Oxide): 240-5007-00
- #10-32 (w/Side Cut Off): 240-5205-00
- #10-32 X 5/16" 240-5204-00
- #10-24: 240-5200-00

Shown Below~ • 1/4" X 20 Flange Nut: 240-5300-00 ✔

Top & Side Views

Miscellaneous Nuts *Not Shown:*

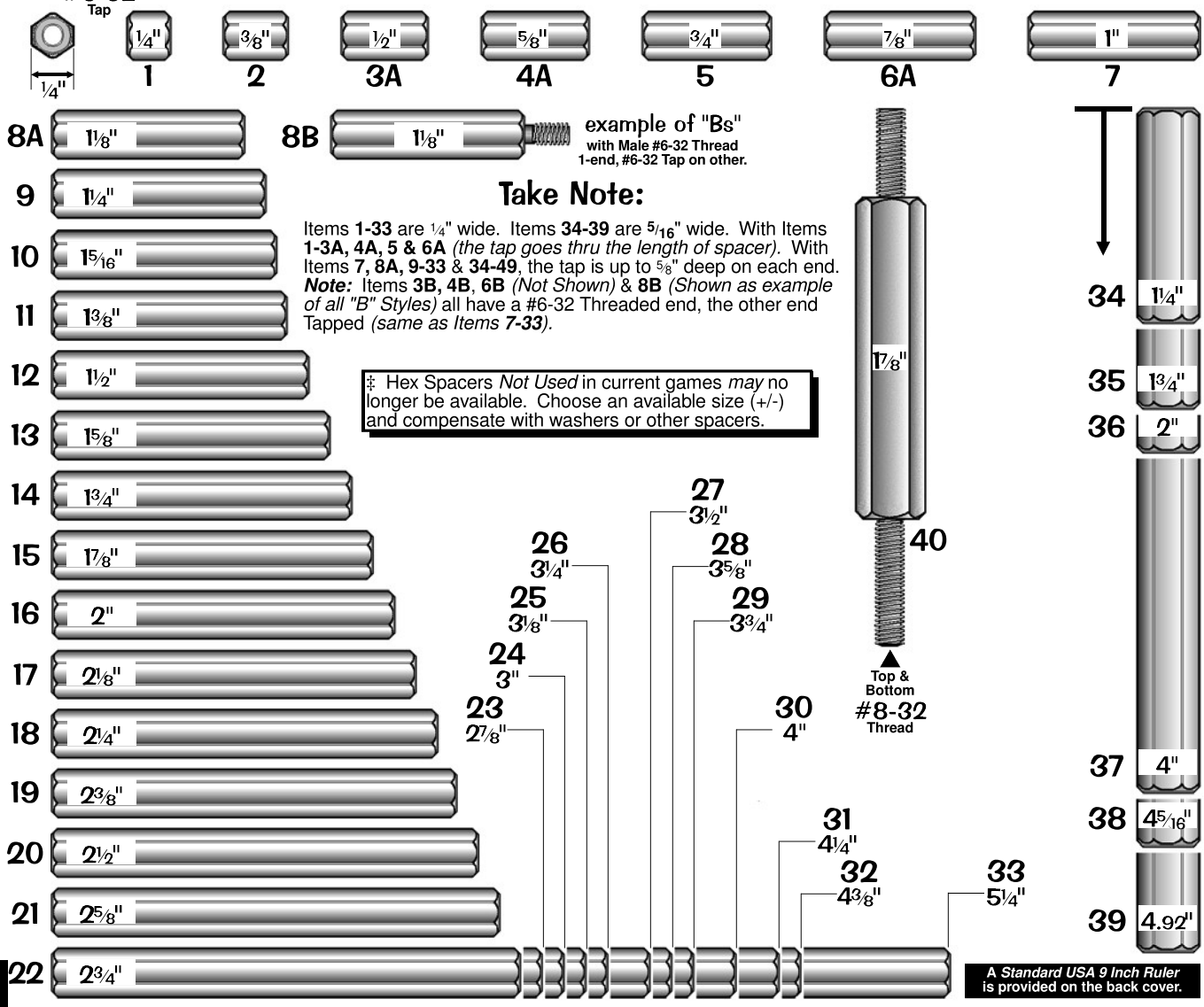
- Plastic Pal Nut (on Flipper Buttons): 240-5003-00
- Metal Pal Nut (on Flipper Buttons): 240-5003-01 ✔
- #6-32 Wing Nut: 240-5001-00
- #8-32 Wing Nut: 240-5100-00
- #10-24 Wing Nut: 240-5211-00
- 1/4"-20 Wing Nut: 240-5302-00
- 1/4"-20 Toggle Wing: 240-5324-00

№	METAL POST NAME	QTY.	SPI PART №
1	Mini-Post Wood Screw		530-5004-00
2	Mini-Post Wood Screw (no cut-away)	2	530-5004-01
3	Mini-Post MS / #10-32 Bot. .4" Thread	4	530-5005-01
4	Mini-Post MS / #10-32 Bot. .875" Thread	11	530-5005-00
5	Post Fasten #8-32 Top / #6-32 Bot.	1	530-5008-00
6	Post Fasten #6-32 Top / #6-32 Bot.	13	530-5012-02
7	Post Fstn. #6-32 Top / Wood Scr. Bot.	10	530-5010-02
8	Post #6-32 Top / Wood Screw Bottom		530-5263-01
9	Post Fasten #6-32 Top / #8-32 Bot.		530-5007-00
10	Post #6-32 Tap / #6-32 Bottom		530-5127-00
11	Post Hex Base #6-32 Tap/#10-32 Bot.		530-5332-01
12	Post Hex Base (No Tap)/#10-32 Bot.		530-5332-00
13	Post Hex Base #8-32 Top/#10-32 Bot.		530-5332-02
14	Post Hex Base #6-32 Top/#10-32 Bot.	5	530-5332-03
15	*Adjustable* Sliding Post (Brass) #8-32 Bot.	2	530-5621-00
A	#6-32 X 3/4" Fin Shank Screw		237-5921-02
B	#6-32 X 7/8" Fin Shank Screw		237-5921-04
C	#6-32 X 1 1/4" Fin Shank Screw	4	237-5883-00
D	#6-32 X 1 3/16" Spiral Fin Shank Screw	19	237-5957-00

† Items with no Qty. (quantity) are not used in this game. Size and/or quantities may change during production.

Sec. 4: Parts Id. ...

Playfield - Hex Spacers (Actual Size) †



Take Note:

Items **1-33** are ¼" wide. Items **34-39** are 5/16" wide. With Items **1-3A, 4A, 5 & 6A** *(the tap goes thru the length of spacer).* With Items **7, 8A, 9-33** & **34-49**, the tap is up to ⅝" deep on each end. ***Note:*** Items **3B, 4B**, **6B** *(Not Shown)* & **8B** *(Shown as example of all "B" Styles)* all have a #6-32 Threaded end, the other end Tapped *(same as Items **7-33**).*

‡ Hex Spacers *Not Used* in current games *may* no longer be available. Choose an available size (+/-) and compensate with washers or other spacers.

A *Standard USA 9 Inch Ruler* is provided on the back cover.

№	HEX SPACER NAME	QTY.	SPI PART №
1	¼" X ¼" : #6-32 Tap *(both ends)*		254-5008-00
2	⅜" X ¼" : #6-32 Tap *(both ends)*		254-5008-12
3A	½" X ¼" : #6-32 Tap *(both ends)*	9	254-5008-03
3B*	Identical to **3A** *with #6-32 Thread end*		254-5024-03
4A	⅝" X ¼" : #6-32 Tap *(both ends)*		254-5008-02
4B*	Identical to **4A** *with #6-32 Thread end*		254-5024-02
5	¾" X ¼" : #6-32 Tap *(both ends)*	6	254-5008-04
6A	⅞" X ¼" : #6-32 Tap *(both ends)*		254-5008-05
6B*	Identical to **6A** *with #6-32 Thread end*		254-5024-05
7	1" X ¼" : #6-32 Tap *(both ends)*		254-5008-06
8A	1⅛" X ¼" : #6-32 Tap *(both ends)*		254-5008-17
8B	Identical to **8A** *with #6-32 Thread end*		254-5024-17
9	1¼" X ¼" : #6-32 Tap *(both ends)*		254-5008-11
10	1 5/16" X ¼" : #6-32 Tap *(both ends)*		254-5008-34
11 ‡	1⅜" X ¼" : #6-32 Tap *(both ends)*		254-5008-33
12	1½" X ¼" : #6-32 Tap *(both ends)*		254-5008-09
13 ‡	1⅝" X ¼" : #6-32 Tap *(both ends)*	1	254-5008-13
14	1¾" X ¼" : #6-32 Tap *(both ends)*		254-5008-10
15 ‡	1⅞" X ¼" : #6-32 Tap *(both ends)*		254-5008-20
16	2" X ¼" : #6-32 Tap *(both ends)*		254-5008-07
17	2⅛" X ¼" : #6-32 Tap *(both ends)*	2	254-5008-32
18	2¼" X ¼" : #6-32 Tap *(both ends)*		254-5008-18
19	2⅜" X ¼" : #6-32 Tap *(both ends)*		254-5008-28
20	2½" X ¼" : #6-32 Tap *(both ends)*		254-5008-16
21	2⅝" X ¼" : #6-32 Tap *(both ends)*		254-5008-08
22	2¾" X ¼" : #6-32 Tap *(both ends)*		254-5008-15
23	2⅞" X ¼" : #6-32 Tap *(both ends)*		254-5008-31
24	3" X ¼" : #6-32 Tap *(both ends)*		254-5008-14
25	3⅛" X ¼" : #6-32 Tap *(both ends)*	1	254-5008-19
26	3¼" X ¼" : #6-32 Tap *(both ends)*	1	254-5008-26
27	3½" X ¼" : #6-32 Tap *(both ends)*	1	254-5008-27
28	3⅝" X ¼" : #6-32 Tap *(both ends)*		254-5008-25
29	3¾" X ¼" : #6-32 Tap *(both ends)*		254-5008-36
30	4" X ¼" : #6-32 Tap *(both ends)*		254-5008-21
31	4¼" X ¼" : #6-32 Tap *(both ends)*		254-5008-30
32	4⅜" X ¼" : #6-32 Tap *(both ends)*		254-5008-29
33	5¼" X ¼" : #6-32 Tap *(both ends)*		254-5008-35
34	1¼" X 5/16" : #6-32 Tap *(both ends)*		254-5018-09
35	1¾" X 5/16" : #6-32 Tap *(both ends)*		254-5018-06
36	2" X 5/16" : #6-32 Tap *(both ends)*		254-5018-07
37	4" X 5/16" : #6-32 Tap *(both ends)*		254-5018-03
38	4 5/16" X 5/16" : #6-32 Tap *(both ends)*		254-5018-00
39	4.92" X 5/16" : #6-32 Tap *(both ends)*		254-5018-04
40	1⅞" X ⅜" : #8-32 *Thread (both ends)*		***530***-5285-00

† Items with no Qty. (quantity) are not used in this game. Size and/or quantities may change during production.

Sec. 4: Parts Id. ...