



SWITCH SYMBOLS

- NORMALLY OPEN SWITCH (CLOSED WHEN ENERGIZED)
- NORMALLY CLOSED SWITCH (OPEN WHEN ENERGIZED)
- MAKE & BREAK SWITCH
- SCORE MOTOR OPERATED SWITCH

WIRE COLOR CODE

- 1-RED -R-
- 2-BLUE -BLU-
- 3-YELLOW -Y-
- 4-GREEN -G-
- 5-WHITE -W-
- 6-BROWN -BR-
- 7-ORANGE -O-
- 8-BLACK -B-
- 9-GRAY -GR-
- 0-NO TRACER

1-FIRST NUMBER-BODY COLOR
2-SECOND NUMBER-TRACER COLOR
3-NUMBER AFTER DASH INDICATES RE-USE OF SAME COLOR WIRE.
EX. 01 -WHITE
01-1-WHITE-RED (USED AGAIN)

SEQUENCE OF OPERATION OF SCORE MOTOR SWITCHES

CARS	POSITIONS									
	0	1	2	3	4	5	6	7	8	9
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										
11										

